

## Silica fume

Silica fume is a byproduct gained by collecting exhaust gas generated in the process of refining ferrosilicon, metal silicon, electromelting zirconia, etc. These spherical superfine particles consist primarily of non-crystalline silicon dioxide (SiO<sub>2</sub>), and the average particle diameter of each primary particle is approximately 0.1 to 1.0 μm.

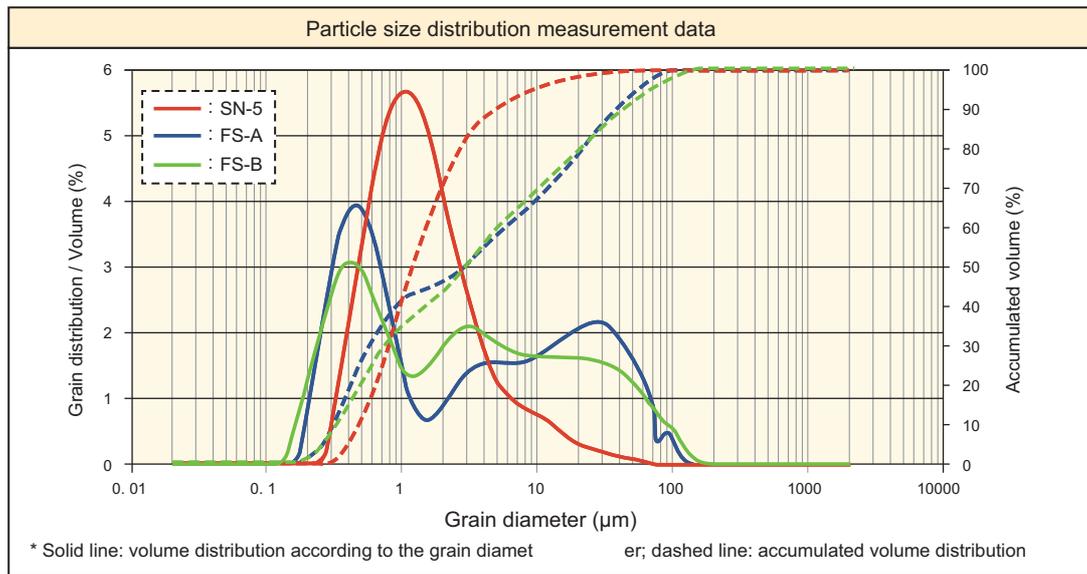
## Characteristics

- Microfiller effect      › By adding the superfine particles of silica fume to cement and other materials, the gaps between the particles are filled. This effect achieves the production of dense, high-strength products.
- Ball bearing effect      › Silica fume improves the flowability and workability of cement. This effect reduces the unit water amount required for achieving the specific flowability.
- Pozzolan reaction      › Soluble silica reacts with calcium hydroxide to produce a water-insoluble, curable siliceous compound. The main ingredient of silica fume is non-crystalline SiO<sub>2</sub>, which reacts with Ca(OH)<sub>2</sub> produced by hydration of the cement and produces calcium silicate hydrate (C-S-H). By this reaction, the intensity and the water-tightness of the cement are improved.

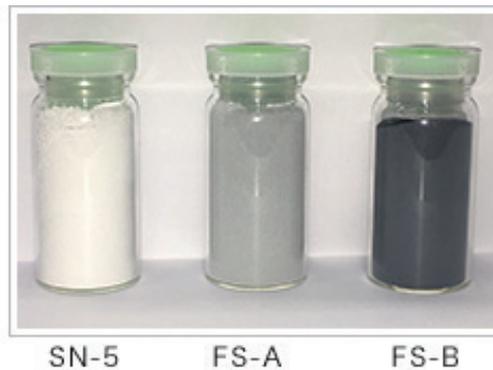
## Product table (typical values)

Product name		SN-5	FS-A	FS-B
Region of origin		China	China	China
Derivation		Electromelted zirconia	Metal silicon	Metal silicon
Chemical composition (%)	Ig.loss	0.43	2.38	1.97
	SiO <sub>2</sub>	96.50	93.15	96.32
	Al <sub>2</sub> O <sub>3</sub>	0.26	0.14	0.21
	Fe <sub>2</sub> O <sub>3</sub>	0.27	0.06	0.08
	CaO	0.03	0.89	0.22
	MgO	0.02	0.72	0.69
	K <sub>2</sub> O	0.10	2.28	0.37
	Na <sub>2</sub> O	0.01	0.37	0.13
	TiO <sub>2</sub>	0.02	0.01	0.01
ZrO <sub>2</sub> +HfO <sub>2</sub>	2.34	-	-	
Physical properties	pH	2.75	7.96	3.78
	Water content(%)	0.61	0.63	0.95
	Whiteness	91.6	48.8	18.70
	Specific surface area (BET method: m <sup>2</sup> /g)	11.8	17.2	23
	Bulk specific gravity (tap)	0.57	0.51	0.56
	Color	White shades	Gray	Black

## Grain distribution (typical values)



## External Appearance



## Applications

- Application to concrete products  
Improved water tightness, higher-mechanical strength and reduced rebound amount when spraying
- Application to unshaped refractories  
Improved flowability and higher-mechanical strength
- Application to hygroscopic materials  
Moist absorption and caking prevention of fertilizers and other materials

## Delivery formats

- Flexible containers : 500kg or less (SN-5, FS-A, FS-B)
- Paper bags : 10 to 20kg (SN-5), 10kg (FS-A, FS-B)